

014808



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D3694-041
Job Sheet 207687



Part No: D3694-041

Job Qty: 1 pcs

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/3/20

Job Tracking No:

Due Date: 3/5/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 08-03-27 new issue DD verified by:JLM IPP Rev:B 09-01-13 As per Rev C JLM
Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/5/20	3/5/20	0.00	0.53	Small Fab - 1		MAR 04 2020
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	1 pcs	3/5/20	3/5/20	0.00	0.00	QC 5 - 10		MAR 04 2020 40 9-88
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/5/20	3/5/20	0.00	0.00	Packaging 3 - 1 - B4B		



Container No: S260545



Part: D3694-041

Job No: 207687

Serial No/Batch: S260545

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 03/04/20

Plex 3/3/20 9:04 AM Dart.lajeunesse.marie

				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	189
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
130	QC 21 - SA	1 pcs	3/5/20	0.00 0.00	QC 21 - SA - 21 DAS
					QC 21 - SA - 70 21
					QC 21 - SA - 53 189

Part Op 100 - (Small Fab)

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____)

130 - (QC21- Final Inspection - Work Order Release)

MAR 05 2020

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R8	Screw	1 Ea (1 ea)	100-Small Fab - 1	F9216
D3694-1	Mounting Plate	1 pcs (1 ea)	100-Small Fab - 1	3257728
D3694-3	Mounting Plate Assembly	1 pcs (1 ea)	100-Small Fab - 1	F146208
D3694-5	Mounting Plate Assembly	1 pcs (1 ea)	100-Small Fab - 1	F146964
MS21042L3	Nut	4 Ea (4 ea)	100-Small Fab - 1	S245081
MS21209F1-20	Heli Coil	2 Ea (2 ea)	100-Small Fab - 1	S220516 5260053
MS24693-C271	Screw	1 Ea (1 ea)	100-Small Fab - 1	F1112
MS24693-C273	Screw	4 Ea (4 ea)	100-Small Fab - 1	S231781
NAS1149D0363J	Washer	5 Ea (5 ea)	100-Small Fab - 1	S225324

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN526C1032R8	1	386	0
	D3694-1	1	2	0
	D3694-3	1	4	0
	D3694-5	1	2	0
	MS21042L3	4	3,091	0
	MS21209F1-20	2	220	0
	MS24693-C271	1	8,029	0
	MS24693-C273	4	93	0
	NAS1149D0363J	5	1,758	0

Part Specifications

Specifications could not be found.

Plex 3/3/20 9:04 AM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube Machining ☐ Large Fab ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier ☐ Quality ☐	MRB (QSI042)																																																									
Date : _____		Sequence #: _____		QTY Affected : _____																																																									
Description Work Order Deviation																																																													
Disposition																																																													
Completed By																																																													
Lead hand / Supervisor																																																													
QC / QA Coordinator																																																													
FAULT CATEGORY																																																													
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 20%;">Pressure/Forced</td> <td style="width: 10%;">☐</td> <td style="width: 20%;">Contamination</td> <td style="width: 10%;">☐</td> <td style="width: 20%;">Power Loss/Surge</td> <td style="width: 10%;">☐</td> <td style="width: 20%;">Positioned Wrong</td> <td style="width: 10%;">☐</td> </tr> <tr> <td>Bending</td> <td>☐</td> <td>Misaligned/off center</td> <td>☐</td> <td>Folio/Program</td> <td>☐</td> <td>Outside Tolerance</td> <td>☐</td> </tr> <tr> <td>Crushing</td> <td>☐</td> <td>BOM/Route</td> <td>☐</td> <td>Grain Direction</td> <td>☐</td> <td>Drawing</td> <td>☐</td> </tr> <tr> <td>Cracks</td> <td>☐</td> <td>Broken/Damage/Defect</td> <td>☐</td> <td>Weld</td> <td>☐</td> <td>Finish</td> <td>☐</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>☐</td> <td>Incomplete/Unclear Instructions</td> <td>☐</td> <td>Wrong Stock Pulled</td> <td>☐</td> <td>Part Lost/Missing</td> <td>☐</td> </tr> <tr> <td>Marks/Chatter</td> <td>☐</td> <td>Drill Holes</td> <td>☐</td> <td>Out of Sequence</td> <td>☐</td> <td>Misread</td> <td>☐</td> </tr> <tr> <td>Mislabeled</td> <td>☐</td> <td>Fit/Function</td> <td>☐</td> <td>Off-set/Set-up</td> <td>☐</td> <td></td> <td></td> </tr> </table>				Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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